

Date: Thursday, 23/10/2008 1:30:37 PM
 User: Julie Dawson

Process Sheet

SPR

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : EXTERNAL TORQUEMETER KIT
 Job Number : 42904 - Estimate Number : 12506
 P.O. Number : Part Number : D206539013
 This Issue : 23/10/2008 S.O. No. : Drawing Number : N/A
 Prsht Rev. : NC Project Number : N/A
 First Issue : 11 Type : SMALL /MED FAB Drawing Revision : N/A
 Previous Run : 38143 Material :
 Written By : Due Date : 10/11/2008 Qty: 5/0 Um: Each
 Checked & Approved By : JLD 08.10.23
 Comment : Est Rev:E Removed Manufacturing 06-08-03 JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

DC

DOCUMENT CONTROL



JLD 08/11/08



Comment: Photocopy bluefile & type labels per PPPD206-539-013

CHG001

S 08/12/08

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D2207041

Housing Weldment



Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s)

Housing Weldment

Batch: 37604

S 08/12/08

4.0

D2210332

Hose Assembly, Torquemeter



Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s)

Hose Assembly

Batch: 38172

S 08/11/03

5.0

AN314A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 24.0000 Each(s)

Bolt

Batch: M105953 x7 M109754 x17

S 08/11/03

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: EXTERNAL TORQUEMETER KIT

Job Number: 42904

Part Number: D206539013

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN526C83212

Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total: 24.0000 Each(s)

Screw

Batch:

M107285

SS 08/11/03 (X6)

7.0

AN8183D

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.0000 Each(s)

Nut

M107242 x 8 M107715 x 4

SS 08/11/03 (X6)

8.0

AN8243D

Tee-M-Flare



Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s)

Tee-M-Flare

Batch:

M4445

SS 08/11/03 (X6)

9.0

AN9703

Washers



Comment: Qty.: 4.0000 Each(s)/Unit Total: 24.0000 Each(s)

Washers

Batch:

M105953 x 3 M109754 x 21

SS 08/11/03 (X6)

10.0

MS208193D

Sleeve



Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.0000 Each(s)

Sleeve

Batch:

M15602

SS 08/11/03 (X6)

11.0

MS208223D

Elbow



Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s)

Elbow

Batch:

M104427 x 3 M107242 x 3

SS 08/11/03 (X6)

12.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8080206 (X5)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: EXTERNAL TORQUEMETER KIT

Job Number: 42904

Part Number: D206539013

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-539-013

Location: _____

PPP Rev: _____

Rev B

JS 09/02/26 GS

14.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/02/26 GS

Job Completion



C 09/02/26